



3 SERIES - Crimp Specifications

| Size | Hose | O.D. | Crimp Length |
|-------|------|-------|--------------|
| 1/8" | H7 | 0.365 | 0.500 |
| 3/16" | H7 | 0.500 | 0.790 |
| 1/4" | H7 | 0.555 | 1.020 |
| 5/16" | H7 | 0.630 | 1.020 |
| 3/8" | H7 | 0.675 | 1.187 |
| 1/2" | H7 | 0.830 | 1.350 |
| 3/4" | H7 | 1.080 | 1.475 |
| 1" | H7 | 1.340 | 2.025 |

| | | | |
|-------|------|-------|-------|
| 1/4" | H7NC | 0.555 | 1.020 |
| 5/16" | H7NC | 0.630 | 1.020 |
| 3/8" | H7NC | 0.675 | 1.187 |
| 1/2" | H7NC | 0.830 | 1.350 |
| 3/4" | H7NC | 1.080 | 1.475 |
| 1" | H7NC | 1.340 | 2.025 |

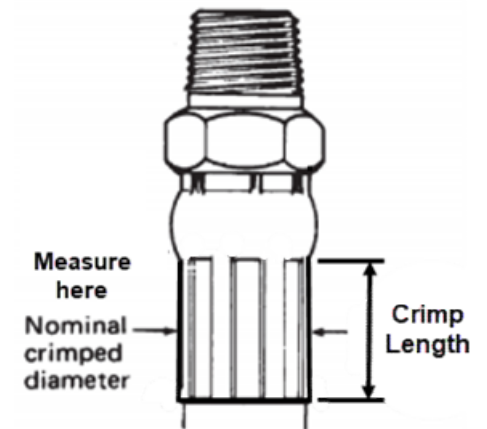
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|-------|------|-------|-------|
| 1/4" | H7TL | 0.555 | 1.020 |
| 5/16" | H7TL | 0.630 | 1.020 |
| 3/8" | H7TL | 0.675 | 1.187 |
| 1/2" | H7TL | 0.830 | 1.350 |

| Size | Hose | O.D. | Crimp Length |
|-------|--------|-------|--------------|
| 1/4" | H7TLNC | 0.555 | 1.020 |
| 5/16" | H7TLNC | 0.630 | 1.020 |
| 3/8" | H7TLNC | 0.675 | 1.187 |
| 1/2" | H7TLNC | 0.830 | 1.350 |

| | | | |
|-------|-----|-------|-------|
| 3/16" | HS8 | 0.500 | 0.790 |
| 1/4" | HS8 | 0.555 | 1.020 |
| 3/8" | HS8 | 0.675 | 1.187 |
| 1/2" | HS8 | 0.830 | 1.350 |

| | | | |
|------|-------|-------|-------|
| 1/4" | HS8NC | 0.555 | 1.020 |
| 3/8" | HS8NC | 0.675 | 1.187 |
| 1/2" | HS8NC | 0.830 | 1.350 |

| | | | |
|------|-----|-------|-------|
| 1/4" | R18 | 0.555 | 1.020 |
| 3/8" | R18 | 0.675 | 1.187 |



After crimping verify the crimp O.D. with a caliper to ensure proper crimp dimensions.
 Finished hose crimp tolerance is +/- .005