



4GC SERIES - Crimp Specifications

Size	Hose	O.D.
1/2"	SP580	1.110
3/4"	SP580	1.365
1"	SP580	1.705
1-1/4"	SP580	2.035
1-1/2"	SP580	2.300
2"	SP580	2.785

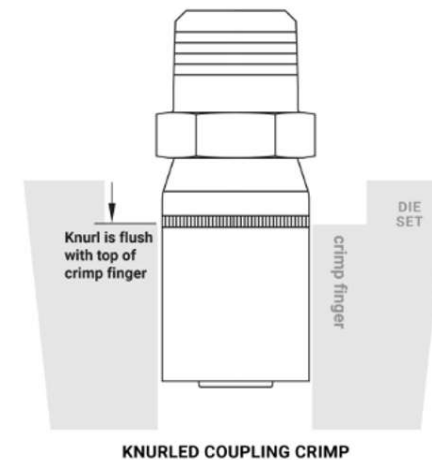
1/2"	R12 (RC12B)	1.110
3/4"	R12 (RC12B)	1.365
1"	R12 (RC12B)	1.705
1-1/4"	R12 (RC12B)	2.035
1-1/2"	R12 (RC12B)	2.300
2"	R12 (RC12B)	2.785

1/2"	DHEXR12	1.110
3/4"	DHEXR12	1.365
1"	DHEXR12	1.705
1-1/4"	DHEXR12	2.035
1-1/2"	DHEXR12	2.300
2"	DHEXR12	2.785

Size	Hose	O.D.
1/2"	CS-FLEX 4	1.110
3/4"	CS-FLEX 4	1.365
1"	CS-FLEX 4	1.705
1-1/4"	CS-FLEX 4	2.035
1-1/2"	CS-FLEX 4	2.300

1/2"	CS-FLEX 5	1.110
3/4"	CS-FLEX 5	1.365
1"	CS-FLEX 5	1.705
1-1/4"	CS-FLEX 5	2.035

1/2"	CS-FLEX 6	1.110
3/4"	CS-FLEX 6	1.365
1"	CS-FLEX 6	1.705



After crimping verify the crimp O.D. with a caliper to ensure proper crimp dimensions.
Finished hose crimp tolerance is +/- .005

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