



## 6GC SERIES - Crimp Specifications

Size	Hose	O.D.
3/4"	R13 (RC13)	1.430
1"	R13 (RC13)	1.740
1-1/4"	R13 (RC13)	2.150
1-1/2"	R13 (RC13)	2.450
2"	R13 (RC13)	3.035

3/4"	R15 (RC15)	1.430
1"	R15 (RC15)	1.740
1-1/4"	R15 (RC15)	2.150
1-1/2"	R15 (RC15)	2.450

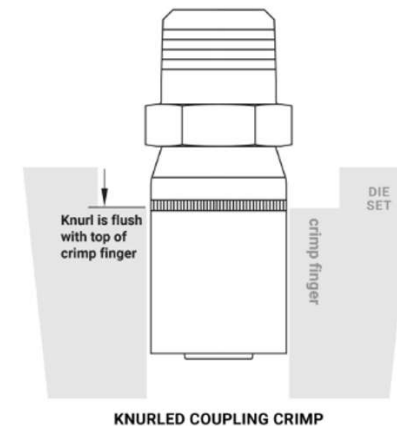
5/8"	4SH	1.270
3/4"	4SH	1.430
1"	4SH	1.740

3/4"	DHEXR13	1.430
1"	DHEXR13	1.740
1-1/4"	DHEXR13	2.150
1-1/2"	DHEXR13	2.450
2"	DHEXR13	3.035

Size	Hose	O.D.
3/4"	CS-FLEX 4	1.430
1"	CS-FLEX 4	1.740

3/4"	CS-FLEX 5	1.430
1"	CS-FLEX 5	1.740
2"	CS-FLEX 5	2.975

3/4"	CS-FLEX 6	1.430
1"	CS-FLEX 6	1.740
1-1/4"	CS-FLEX 6	2.150
1-1/2"	CS-FLEX 6	2.450



After crimping verify the crimp O.D. with a caliper to ensure proper crimp dimensions.  
Finished hose crimp tolerance is +/- .005

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