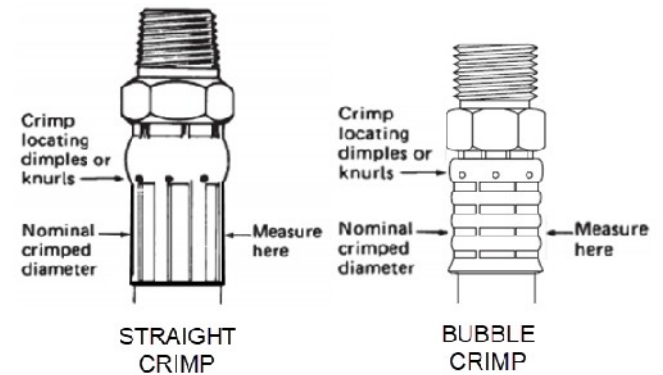




R5 SERIES - Crimp Specifications

Size	Hose	STRAIGHT CRIMP O.D.	BUBBLE CRIMP O.D.
3/16" (-4)	R5 (58MBA)	0.565	0.525
1/4" (-5)	R5 (58MBA)	0.620	0.585
5/16" (-6)	R5 (58MBA)	0.710	0.680
13/32" (-8)	R5 (58MBA)	0.795	0.765
1/2" (-10)	R5 (58MBA)	0.910	0.910
5/8" (-12)	R5 (58MBA)	1.100	1.080
7/8" (-16)	R5 (58MBA)	1.265	1.275
1-1/8" (-20)	R5 (58MBA)	1.535	1.520
1-3/8" (-24)	R5 (58MBA)	1.750	1.730
1-13/16" (-32)	R5 (58MBA)	2.200	

Size	Hose	STRAIGHT CRIMP O.D.	BUBBLE CRIMP O.D.
3/16" (-4)	HTR5	0.565	0.525
1/4" (-5)	HTR5	0.620	0.585
5/16" (-6)	HTR5	0.710	0.680
13/32" (-8)	HTR5	0.795	0.765
1/2" (-10)	HTR5	0.910	0.910
5/8" (-12)	HTR5	1.100	1.080
7/8" (-16)	HTR5	1.265	1.275
1-1/8" (-20)	HTR5	1.535	1.520
1-3/8" (-24)	HTR5	1.750	1.730
1-13/16" (-32)	HTR5	2.200	



After crimping verify the crimp O.D. with a caliper to ensure proper crimp dimensions.
 Finished hose crimp tolerance is +/- .005

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