

VARI-CRIMP - CS SERIES - Crimp Specifications

Size	Hose	O.D.
1/4"	1SN (56MB-1)	0.560
3/8"	1SN (56MB-1)	0.740
1/2"	1SN (56MB-1)	0.865
3/4"	1SN (56MB-1)	1.160
1"	1SN (56MB-1)	1.455
1-1/4"	1SN (56MB-1)	1.785

1/4"	57MB-2	0.610
3/8"	57MB-2	0.790
1/2"	57MB-2	0.915
5/8"	57MB-2	1.050
3/4"	57MB-2	1.200
1"	57MB-2	1.520

3/4"	R2AT (56MB-2)	1.200
1"	R2AT (56MB-2)	1.520
1-1/4"	R2AT (56MB-2)	1.850

1/4"	HP111	0.560
3/8"	HP111	0.740
1/2"	HP111	0.865
5/8"	HP111	1.010
3/4"	HP111	1.160
1"	HP111	1.455

3/4"	R4 (104MB)	1.230
1"	R4 (104MB)	1.520
1-1/4"	R4 (104MB)	1.785

Size	Hose	O.D.
1/4"	2SN	0.610
3/8"	2SN	0.790
1/2"	2SN	0.915
5/8"	2SN	1.050

1/4"	R16	0.560
3/8"	R16	0.740
1/2"	R16	0.865
5/8"	R16	1.010

3/4"	R16CS	1.135
1"	R16CS	1.455

1/4"	DH16	0.560
3/8"	DH16	0.740
1/2"	DH16	0.865
5/8"	DH16	1.010

1/4"	DHEX16	0.560
3/8"	DHEX16	0.740
1/2"	DHEX16	0.865
5/8"	DHEX16	1.010

1/4"	R3 (3319A)	0.615
3/8"	R3 (3319A)	0.790
1/2"	R3 (3319A)	0.950
3/4"	R3 (3319A)	1.240
1"	R3 (3319A)	1.520

Size	Hose	O.D.
1/4"	R17R	0.560
3/8"	R17R	0.740
1/2"	R17R	0.865

1/4"	R17	0.520
3/8"	R17	0.695
1/2"	R17	0.835
5/8"	R17	1.010
3/4"	R17	1.135

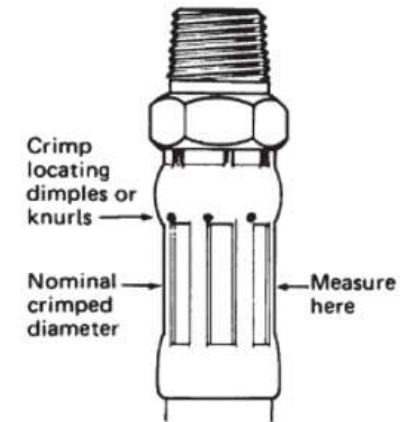
1/4"	WDH17	0.560
3/8"	WDH17	0.740
1/2"	WDH17	0.865
5/8"	WDH17	1.010
3/4"	WDH17	1.160

1/4"	GP-B, GP-R, MP-R	0.560
3/8"	GP-B, GP-R, MP-R	0.740
1/2"	GP-B, GP-R, MP-R	0.915
5/8"	GP-B, GP-R, MP-R	1.050
3/4"	GP-B, GP-R, MP-R	1.200
1"	GP-B, GP-R, MP-R	1.455
1-1/4"	GP-B, GP-R, MP-R	1.850

1/4"	R6 (H6H)	0.540
3/8"	R6 (H6H)	0.720
1/2"	R6 (H6H)	0.865

Size	Hose	O.D.
3/8"	3824H	0.740
1/2"	3824H	0.915
3/4"	3824H	1.200
1"	3824H	1.525
1-1/4"	3824H	1.900

1/4"	024H, 025H, 026H	0.610
3/8"	024H, 025H, 026H	0.740
1/2"	024H, 025H, 026H	0.865
5/8"	024H, 025H, 026H	1.010
3/4"	024H, 025H, 026H	1.150



After crimping verify the crimp O.D. with a caliper to ensure proper crimp dimensions. Finished hose crimp tolerance is +/- .005