COUPLAMATIC SYSTEMS INC

"A" SERIES - Crimp Specifications

Size	Hose	O.D.
1/4"	1SN (56MB-1)	0.620
3/8"	1SN (56MB-1)	0.770
1/2"	1SN (56MB-1)	0.940
3/4"	1SN (56MB-1)	1.250
1"	1SN (56MB-1)	1.590
1-1/4"	1SN (56MB-1)	1.900

1/4"	2SN	0.680
3/8"	2SN	0.835
1/2"	2SN	0.990
5/8"	2SN	1.130
3/4"	2SN	1.280
1"	2SN	1.630
1-1/4"	2SN	1.960

1/4"	57MB-2	0.680
3/8"	57MB-2	0.835
1/2"	57MB-2	0.990
5/8"	57MB-2	1.130
3/4"	57MB-2	1.280
1"	57MB-2	1.630

3/4"	R2AT (56MB-2)	1.280
1"	R2AT (56MB-2)	1.630
1-1/4"	R2AT (56MB-2)	1.960

1/4"	HPIII	0.665
3/8"	HPIII	0.815
1/2"	HPIII	0.975
5/8"	HPIII	1.115
3/4"	HPIII	1.245
1"	HPIII	1.565

1/4"	JH	0.680
3/8"	JH	0.835

Size	Hose	O.D.
1/4"	2SK	0.665
3/8"	2SK	0.815
1/2"	2SK	0.975
5/8"	2SK	1.115
3/4"	2SK	1.245
1"	2SK	1.630
1-1/4"	2SK	1.900

1/4"	DH2SK	0.665
3/8"	DH2SK	0.815
1/2"	DH2SK	0.975
5/8"	DH2SK	1.115
3/4"	DH2SK	1.245
1"	DH2SK	1.630

1/4"	R19	0.665
3/8"	R19	0.815
1/2"	R19	0.975
5/8"	R19	1.115
3/4"	R19	1.245
1"	R19	1.630

1/4"	R17R	0.650
3/8"	R17R	0.815
1/2"	R17R	0.940

1/4"	R17	0.612
3/8"	R17	0.775
1/2"	R17	0.920
5/8"	R17	1.115
3/4"	R17	1.275
1"	R17	1.575

1/4"	WDH17	0.620
3/8"	WDH17	0.770
1/2"	WDH17	0.940
5/8"	WDH17	1.055
3/4"	WDH17	1.250
1"	WDH17	1.590

Size	Hose	O.D.
1/4"	R16	0.665
3/8"	R16	0.815
1/2"	R16	0.975
5/8"	R16	1.115
3/4"	R16	1.245
1"	R16	1.565

3/4"	R16CS	1.245
1"	R16CS	1.565

1/4"	DH16	0.665
3/8"	DH16	0.815
1/2"	DH16	0.975
5/8"	DH16	1.115
3/4"	DH16	1.245
1"	DH16	1.565

1/4"	DHEX16	0.665
3/8"	DHEX16	0.815
1/2"	DHEX16	0.975
5/8"	DHEX16	1.115
3/4"	DHEX16	1.245
1"	DHEX16	1.565

1/4"	ULTRA R16	0.665
3/8"	ULTRA R16	0.815
1/2"	ULTRA R16	0.975
5/8"	ULTRA R16	1.115
3/4"	ULTRA R16	1.245
1"	ULTRA R16	1.565

1/4"	CS-GUARD R16	0.665
3/8"	CS-GUARD R16	0.815
1/2"	CS-GUARD R16	0.975
5/8"	CS-GUARD R16	1.115
3/4"	CS-GUARD R16	1.245
1"	CS-GUARD R16	1.565

Size	Hose	O.D.
3/4"	R4 (104MB)	1.280
1"	R4 (104MB)	1.630
1-1/4"	R4 (104MB)	1.960

1/4"	PW4000BLU	0.625
3/8"	PW4000BLU	0.775
1/2"	PW4000BLU	0.920

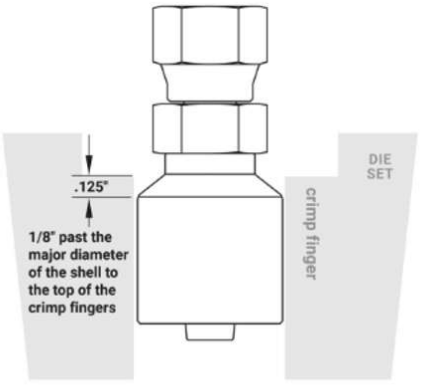
3/8"	PW6000BLU	0.800
1/2"	PW6000BLU	0.975

1/4"	PW4000	0.625
3/8"	PW4000	0.775
1/2"	PW4000	0.920

3/8"	PW6000	0.800
1/2"	PW6000	0.975

3/8"	PW4000GRY	0.775

3/8"	PW6000GRY	0.800



FULL BODY CRIMP

After crimping verify the crimp O.D. with a caliper to ensure proper crimp dimensions.
Finished hose crimp tolerance is +/-.005

Rev: 20261021