COUPLAMATIC SYSTEMS INC

GRIP CRIMP (GC) AND STAINLESS STEEL GRIP CRIMP (SSGC) - Crimp Specifications

Size	Hose	O.D.
1/4"	1SN (56MB-1)	0.655
3/8"	1SN (56MB-1)	0.835
1/2"	1SN (56MB-1)	0.955
3/4"	1SN (56MB-1)	1.255
1"	1SN (56MB-1)	1.600
1-1/4"	1SN (56MB-1)	1.980
1-1/2"	1SN (56MB-1)	2.300
2"	1SN (56MB-1)	2.745

1/4"	2SN	0.695
3/8"	2SN	0.875
1/2"	2SN	0.995
5/8"	2SN	1.110
3/4"	2SN	1.295
1"	2SN	1.640
1-1/4"	2SN	2.020
1-1/2"	2SN	2.340
2"	2SN	2.785

1/4"	57MB-2	0.695
3/8"	57MB-2	0.875
1/2"	57MB-2	0.995
5/8"	57MB-2	1.110
3/4"	57MB-2	1.295
1"	57MB-2	1.640

3/4"	R2AT (56MB-2)	1.295
1"	R2AT (56MB-2)	1.640
1-1/4"	R2AT (56MB-2)	2.020

1/4"	HPIII	0.655
3/8"	HPIII	0.835
1/2"	HPIII	0.955
5/8"	HPIII	1.070
3/4"	HPIII	1.255
1"	HPIII	1.600

1/4"	JH	0.695
3/8"	JH	0.875

Size	Hose	O.D.
1/4"	2SK	0.655
3/8"	2SK	0.835
1/2"	2SK	0.955
5/8"	2SK	1.070
3/4"	2SK	1.255
1"	2SK	1.640
1-1/4"	2SK	1.980

1/4"	DH2SK	0.655
3/8"	DH2SK	0.835
1/2"	DH2SK	0.955
5/8"	DH2SK	1.070
3/4"	DH2SK	1.255
1"	DH2SK	1.640

1/4"	R19	0.655
3/8"	R19	0.835
1/2"	R19	0.955
5/8"	R19	1.070
3/4"	R19	1.255
1"	R19	1.640

1/4"	R17R	0.655
3/8"	R17R	0.835
1/2"	R17R	0.955

1/4"	R17	0.630
3/8"	R17	0.800
1/2"	R17	0.925
5/8"	R17	1.070
3/4"	R17	1.255
1"	R17	1.600

1/4"	WDH17	0.655
3/8"	WDH17	0.835
1/2"	WDH17	0.955
5/8"	WDH17	1.070
3/4"	WDH17	1.255
1"	WDH17	1.600

Size	Hose	O.D.
1/4"	R16	0.655
3/8"	R16	0.835
1/2"	R16	0.955
5/8"	R16	1.070
3/4"	R16	1.255
1"	R16	1.600

3/4"	R16CS	1.255
1"	R16CS	1.600

1/4"	DH16	0.655
3/8"	DH16	0.835
1/2"	DH16	0.955
5/8"	DH16	1.070
3/4"	DH16	1.255
1"	DH16	1.600

1/4"	DHEX16	0.655
3/8"	DHEX16	0.835
1/2"	DHEX16	0.955
5/8"	DHEX16	1.070
3/4"	DHEX16	1.255
1"	DHEX16	1.600

1/4"	ULTRA R16	0.655
3/8"	ULTRA R16	0.835
1/2"	ULTRA R16	0.955
5/8"	ULTRA R16	1.070
3/4"	ULTRA R16	1.255
1"	ULTRA R16	1.600

1/4"	CS-GUARD R16	0.655
3/8"	CS-GUARD R16	0.835
1/2"	CS-GUARD R16	0.955
5/8"	CS-GUARD R16	1.070
3/4"	CS-GUARD R16	1.255
1"	CS-GUARD R16	1.600

Size	Hose	O.D.
3/4"	R4 (104MB)	1.295
1"	R4 (104MB)	1.640
1-1/4"	R4 (104MB)	2.020
1-1/2"	R4 (104MB)	2.340
2"	R4 (104MB)	2.785

1/4"	R3 (3319A)	0.695
3/8"	R3 (3319A)	0.875
1/2"	R3 (3319A)	0.995
3/4"	R3 (3319A)	1.295
1"	R3 (3319A)	1.640

1/4"	PW4000BLU	0.620
3/8"	PW4000BLU	0.770
1/2"	PW4000BLU	0.925

3/8"	PW6000BLU	0.810
1/2"	PW6000BLU	0.955

1/4"	PW4000	0.620
3/8"	PW4000	0.770
1/2"	PW4000	0.925

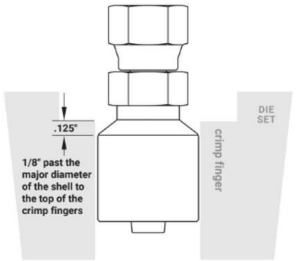
3/8"	PW6000	0.810
1/2"	PW6000	0.955

3/8"	PW4000GRY	0.770

3/8"	PW6000GRY	0.810

3/8"	PWC3000	0.810
1/2"	PWC2500	0.940

3/8"	PW3000YLW	0.810
1/2"	PW3000YLW	0.955



FULL BODY CRIMP

After crimping verify the crimp O.D. with a caliper to ensure proper crimp dimensions.
Finished hose crimp tolerance is +/-.005

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