MA SERIES - Crimp Specifications

Size	Hose	O.D.
1/4"	1SN (56MB-1)	0.705
3/8"	1SN (56MB-1)	0.845
1/2"	1SN (56MB-1)	0.990
3/4"	1SN (56MB-1)	1.340
1"	1SN (56MB-1)	1.760

1/4"	2SN	0.740
3/8"	2SN	0.890
1/2"	2SN	1.050
5/8"	2SN	1.170
3/4"	2SN	1.395
1"	2SN	1.790

Size	Hose	O.D.
1/4"	2SK	0.740
3/8"	2SK	0.860
1/2"	2SK	1.040
5/8"	2SK	1.155
3/4"	2SK	1.395
1"	2SK	1.720

1/4"	DH2SK	0.740
3/8"	DH2SK	0.860
1/2"	DH2SK	1.040
5/8"	DH2SK	1.155
3/4"	DH2SK	1.395
1"	DH2SK	1.720

1/4"	R19	0.715
3/8"	R19	0.860
1/2"	R19	1.025
5/8"	R19	1.155
3/4"	R19	1.395
1"	R19	1.725

Size	Hose	O.D.
1/4"	R16	0.715
3/8"	R16	0.870
1/2"	R16	1.035
5/8"	R16	1.125
3/4"	R16	1.370
1"	R16	1.725

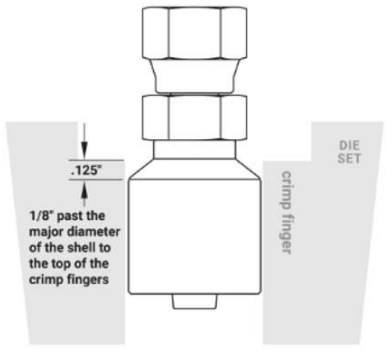
1/4"	DH16	0.715
3/8"	DH16	0.870
1/2"	DH16	1.035
5/8"	DH16	1.125
3/4"	DH16	1.370
1"	DH16	1.725

1/4"	DHEX16	0.715
3/8"	DHEX16	0.870
1/2"	DHEX16	1.035
5/8"	DHEX16	1.125
3/4"	DHEX16	1.370
1"	DHEX16	1.725

Size	Hose	O.D.
1/4"	R17R	0.705
3/8"	R17R	0.845
1/2"	R17R	0.990

1/4"	R17	0.700
3/8"	R17	0.810
1/2"	R17	1.000
5/8"	R17	1.170
3/4"	R17	1.395
1"	R17	1.720

1/4"	WDH17	0.705
3/8"	WDH17	0.845
1/2"	WDH17	0.990
5/8"	WDH17	1.155
3/4"	WDH17	1.340
1"	WDH17	1.760



FULL BODY CRIMP

After crimping verify the crimp O.D. with a caliper to ensure proper crimp dimensions.
Finished hose crimp tolerance is +/-.005

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